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647.7401
Job Sheet 213481



Part No: 647.7401

Job Qty: 4 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/28/20

Job Tracking No:

Due Date: 10/28/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Packaging 1 - Pick Kit	4 pcs		10/27/20	0.00	0.00	Packaging 1 - SCH-S			DAS 58 OCT 22 2020
120	Small Fab - 2 - B4B	4 pcs		10/28/20	0.00	4.34	Small Fab - 1 - B4B			DAS 58 OCT 22 2020
							Small Fab - 2 - B4B			9-89
							Small Fab - 3 - B4B			58
							Small Fab - 4 - B4B			9-89
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
							Small Fab - 7 - B4B			
							Small Fab - 8 - B4B			
							Small Fab - 9 - B4B			
							Small Fab - Various 1 - B4B			
130	QC 5	4 pcs		10/28/20	0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
							QC 5 - 61			DAS 81 OCT 23 2020
							QC 5 - 81			9-89

				QC 5 - 82	
140 Packaging 3-1 - Stock - B4B	4 ✓ pcs	10/28/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	OCT 28 2020 DAS
				Packaging 3 - 4 - B4B	CCK032 80
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	4 pcs	10/28/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 9	9-89
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

598: _____ exp. date: _____

130 - QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

150 - (QC21- Final Inspection - Work Order Release)

017852

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade CCK102	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	S261575
647.7610	Upper Deflector 066	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S304129
647.7810	Bracket A 77A	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S304977
647.7811	Bracket B "	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S304978
647.7812	Center Plate, Upper 114	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S101260
MS21042-3	Nut use MS21042L3 per QSI 017 304	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	S306113
MS21042L08	Nut 305	52 Ea (13 ea)	110-Packaging 1 - Pick Kit	S287749
MS27039-08-19	Screw GAG15	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	S265313
MS27039-08-23	Screw ST277	28 Ea (7 ea)	110-Packaging 1 - Pick Kit	S285576
MS27039-1-19	Screw 280	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	S244085
NAS1149F0332P	Washer (AN960-10L) ST202	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	S304479
NAS1149FN832P	Washer (AN960-8) 263	272 Ea (68 ea)	110-Packaging 1 - Pick Kit	S304996

S235012

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	8	20	0
	647.7610	4	1	0
	647.7810	4	1	0
	647.7811	4	3	0
	647.7812	4	15	0
	MS21042-3	12	262	0
	MS21042L08	52	746	0
	MS27039-08-19	24	497	0
	MS27039-08-23	28	102	0
	MS27039-1-19	12	319	0
	NAS1149F0332P	24	2,014	0
	NAS1149FN832P	272	1,396	0

Part Specifications

Specifications could not be found.



Container No: S307831



Part: 647.7401

Job No: 213481

Serial No/Batch: S307831

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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Date: 10/22/20